

company address importer				
Name & Adress customer				
Your message/reference	Our reference	Direct dial	Fax	Date

#### Product recall of K50 hitch ball (AL-KO ref. 1275100)

Dear Sir or Madam,

According to our information, you are affected by this recall.

A potential product risk has been identified for the hitch ball mentioned above.

There is a risk of tensile separation due to a breakage of the hitch ball if it is used for a D-value higher than 17.2.

In concrete terms, this means:

Cars with a permissible gross weight of up to 3.5 tons are generally not affected. For vehicles with a maximum gross weight exceeding 3.5 tonnes, the D-value must be calculated (see page 4).

If the resulting D<sub>req</sub> value is greater than 17.2, the hitch ball must be removed.

#### Important!

The **entered** weights/masses from the vehicle documents of the towing vehicle are decisive. Any smaller **actual** masses of the affected vehicle combination are **not relevant** for consideration.

Below are the "Instructions for handling product recalls".

- **Step 1**: Identification of the K50 hitch (see page 3)
- **Step 2:** Check if the D-value is in the inadmissible range (see page 3)
- **Step 3:** Handling, remuneration and return of the used parts (see page 4)
- **Step 4:** Certificate of removal (see page 5)



If your vehicle is affected by the recall based on the criteria described above, we ask you to contact us via the following options in order to coordinate the further procedure.

Contact by telephone:
Contact by fax:
Contact by fax:
Contact by e-mail:
phone number [please insert your local contact data]
[please insert your local contact data]
[please insert your local contact data]

Further technical information can be found on the specially set-up Internet pages from the manufacturer:

German: <a href="http://www.alko-tech.com/de/rueckruf-kupplungskugel-k50">http://www.alko-tech.com/de/rueckruf-kupplungskugel-k50</a>
English: <a href="http://www.alko-tech.com/en/recall-coupling-ball-k50">http://www.alko-tech.com/en/recall-coupling-ball-k50</a>

If you are no longer the owner of the hitch ball/vehicle with the hitch ball, we ask you to inform us about the resale with details of the new owner (see page 6) or to pass this letter on to the new owner.

We apologize in advance for any inconvenience and thank you for your understanding and cooperation.

Kind regards,	
Company Name Importeur	
<u></u>	
Name Signature	

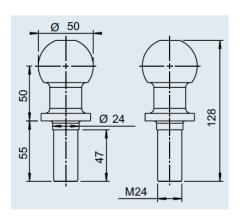


## Calculate the identification of the K50 hitch and D-value

→ Appearance and dimensions:

Ordering overview	
Hitch balls Ø 50 - K 50	_
Order no.	1 275 100
Perm. trailer load	3,500 kg
Nose load	120 kg
EG/ECE type approval	e1*94/20 *1763* /E1 55R-01 1763
	Tractor linkage draw bar
Range of applications	Important: Cannot be used in
	conjunction with an AKS
kg	1.0 kg
	units





→ Marking on the ball:



AL-KO K50 S 250

→ The required D-value according to Directive 94/20/EC or also according to the ECE-R 55 can be determined mathematically as follows:

$$D_{ ext{erf}} \, = \, g rac{T \cdot R}{T + R}$$

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D<sub>req:</sub> Required D-value in kilonewtons (kN)

T: Technically permissible gross weight of the towing vehicle in tonnes (t)

R: Technically permissible gross weight of the trailer in tonnes (t)

g: Gravitational acceleration (9.81 m/s²)

T and R can be found in the vehicle documents of the towing vehicle with the K50 hitch ball.(Certificate of Approval Part 1 / Vehicle registration document)



## Handling, remuneration and return of the used parts

- 1. Get in touch with a workshop of your choice
- 2. Present this letter to the workshop
- 3. Arrange an appointment for testing and, if necessary, dismantling the K50 hitch
- 4. For disassembly of the K50 by the workshop, have the disassembly certificate (see page 5) filled in.
- 5. Be <u>sure</u> to have the old part handed over to you!
- 6. Ask the workshop to check whether the K50 is registered in its papers.
  - 6.1. The registration in the vehicle documents should be correct:
    - 6.1.1. Have the removal confirmed by the technical service
    - 6.1.2. Have the competent authority change the documents
    - 6.1.3. Keep the invoice
- 7. Send the invoices, old part and disassembly certificate to us for processing
  - 7.1. In order to send us the used parts, please request a procedure number from us in writing by e-mail (please fill in your e-mail adress).
    - 7.1.1. Please provide us with your complete contact details and account details
    - 7.1.2. Your address and account data are mandatory for the reimbursement of costs!
  - 7.2. Please send the used part, the fully completed dismantling certificate (page 5) including your invoices to the following address:

**Delivery address:** 

please fill in the delivery address

Invoice address:

please fill in the invoice address

8. The costs will <u>only</u> be reimbursed after receipt of the used part and the disassembly certificate.

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# Certificate of disassembly of the K50 hitch ball (AL-KO ref. 1275100)

1. Vehicle data	
Chassis number (see vehicle do	ocuments)
Vehicle manufacturer and type	
2. Customer (vehicle holder)	
Last name, first name	
Street	
Postal code, city	
Telephone	
E-mail	
3. Dealer / Workshop	
Company name	
Street	
Postal code, City	
Name of the employee who has replaced the hitch	
4. Details of the exchange	
City, date	stamp + signature

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## Feedback in the event of resale

To notify us of the resale, p	blease send us the follow	ng data per vehicle / customer:
Manufacturer and type of v	ehicle	
Chassis number of the veh	icle	
Dealer:	Company	
	Name	
	Street	
	Postal code / City	
	Country	
	Telephone	
	Mail	
Dealer:	Company	
	Name	
	Street	
	Postal code / city	
	Country	
	Telephone	
	Mail	